

## Long Products

Hot Rolled Wire Rod : Product in coil form hot rolled, anneal or annealed and pickled

### Stainless Steel Grades

Austenitic															
NAS	115	116	130	134	143	149	152	183	220	264	269	273	279	300	494
UNS	S30400	S30400	S30400	S30400	S30403	S30153	S30403	S30400	S3108	S31603	S31603	S31603	S31653	S31400	S31008
Type	304	304	304	304	301	304L	304L	304M	310S	316L	316Ti	309S	316LN	314	310S

Ferritic	
NAS	500 804
UNS	S43000
Type	430 409 Ni

Martensitic	
NAS	451 455
UNS	S41000 S41600
Type	410 416

Duplex*	
NAS	900 910
UNS	S32205 S32304
Type	2205 2204

\* Duplex wire rod not supplied in annealed condition

Diameter	Tolerance	Ovality
(in)	(in)	(in)
0.21645 - < 0.25000	+/- 0.008	0.0011
≥0.25000 - 0.43750	+/- 0.006	0.009
>0.43750 - 0.62500	+/- 0.007	0.01
>0.62500 - 0.87500	+/- 0.008	0.012
>0.87500 - 1.12500	+/- 0.010	0.015
>1.12500 - 1.37500	+/- 0.012	0.018

**Dimensional Tolerance:** Per ASTM A555.

**Coil Weight:** Coils are provided up to 5000 lbs. Upon request, the coils can be divided into half coils. The minimum coil weight can be 1000 lbs.

The specification of certain products may vary according to grade and finish.  
Other sizes or specifications, ask your nearest commercial agent

#### Finishes

\* Hot rolled annealed and pickled

\* Hot rolled annealed and pickled plus coated

\* Hot rolled and pickled

\* Hot rolled only (as hot rolled)

Upon request all coils can be wrapped in plastic

This data subject to change according to international standards and working practices. Other stainless grades on request.