



## NORTH AMERICAN STAINLESS

6870 Highway 42 East  
Ghent, KY 41045-9615

Phone: (502) 347-6000

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May 10, 2021

Dear Valued Customer,

This letter clarifies NAS' technical delivery conditions pertaining to EN 10272 for stainless steel bars for the construction of pressure equipment.

1. NAS produces material intended for machining. Per Table 3, footnote b, NAS will produce material to a sulfur requirement of 0.030% maximum instead of 0.015% maximum.
2. Non-cold drawn product, sizes over 1.1875", will be marked with the manufacturer's name, the steel name or number, and the cast number, per Table 15. The identification number and inspector's mark will not be marked. Sizes under 1.1875" are too small to be marked and therefore will not be marked.
3. Impact testing to this specification is optional for austenitic stainless steels per Table 14, footnote d. NAS will not do impact testing on austenitic stainless steels unless requested on the PO.

If you have any questions, please do not hesitate to contact me or your NAS Sales Representative at 502-347-6000 or via our website at [www.northamericanstainless.com](http://www.northamericanstainless.com).

Sincerely,

Kristofer Lark  
Technical Manager  
North American Stainless